

■ HPR-143-ST

■ Epoxy Floor Primer

Revised 09/2019 Issue 2 – REF: PRNT

PRODUCT DESCRIPTION

HPR-143-ST is a two-pack high solids epoxy resin bonding and priming coat. It is designed for easy application, with good surface wetting properties. HPR-143-ST has excellent adhesion and is principally designed to bond thin section resin based screeds and toppings to cementitious and other surfaces.

ADVANTAGES

- Ease of application
- Versatile
- High solids
- Low odour
- Excellent adhesion

RECOMMENDED USE

- Concrete primer and sealer
- Concrete substrates with less than 75% ERH
- As a primer for all Parker James Ltd floor coatings and screeds

PRODUCT DATA

Volume Solids:	~100%	Application at 20°C
VOC:	147 g/l calculated per full mixed unit	Recoating Intervals: 6-8 hours or once surface has lost tackiness
Colours:	Clear	Light Traffic: 18 – 24 hours
Finish:	Smooth gloss	Full Traffic: 48 – 72 hours
Flash Point:	N/A	Full Chemical Cure 7 days
Cleanser/Thinner:	N/A	Pot Life: 25 – 30 minutes from mixing, based on 5 kg pack size
Pack Size:	5 kg and 15 kg	<i>The pot life may be shorter for larger pack sizes if the paint is not used within the pot life limit.</i>
Pack Weights:	3.33 kg base/1.67 kg hardener (5 kg) 9.99 kg base/5.01 kg hardener (15 kg)	Note: All mixed paint must be used within the pot life time limit, if the paint is left in the container after mixing and not used, it may release hazardous fumes due to exothermic reaction.
Mixing Ratio:	2 parts base to 1 part hardener by weight only	Coverage Rate: 5 kg will cover 23 m ² @ 200 µm (Theoretical) WFT
Mixed Density:	Approximately 1.08 g/cm ³	<i>Coverage rate is calculated based on a sealed and smooth surface and may vary based on the substrate roughness and other conditions.</i>
Shelf Life:	36 months (Base and Hardener)	System Thickness: (Recommended) 200 – 250 µm
Storage:	Keep out of direct sunlight. Store in a dry place, between 15°C – 30°C	<i>The suggested thickness range is calculated based on average volume solid as a general recommendation for the specified condition and for each application may vary.</i>
Recommended Application Methods:	Brush, roller or squeegee	

SURFACE PREPARATION

New Concrete Floors: New concrete must be clean, sound, dry, fully cured and surface laitance removed by vacuum enclosed shot blasting or mechanical grinding, a minimum strength of 25N/mm² is required.

Existing Concrete Floors: Remove all dirt, oil, grease, old paint or any other surface contaminants by vacuum enclosed shot blasting, scarifying or mechanical grinding. Fats, oils or greases must be removed by mechanical means and detergent washing and making sure all residue of detergent is washed and removed by rinsing with clean water. Local repairs should be carried out using **HPR-143-PA**.

Existing Floors (previously coated): All previous coatings and loose floor paints must be removed by mechanical preparation as described in the above section and primed as specified. If the old resin flooring cannot be removed then please consult with our technical team for advice on intercoat adhesion and suitability, as it may not be compatible with the existing floor coating.

Where **HPR-143-ST** is applied to masonry/concrete surfaces, care must be taken to ensure that surface preparation is thorough but does not disfigure the surface.

APPLICATION	APPLICATION CONDITIONS														
Mixing: Mix the entire contents of the base with the hardener. If a separate mixing bucket is being used mix thoroughly ensuring all contents of both components are removed from the buckets supplied. Mix using a slow speed electric mixer for approximately two to three minutes until the two components are fully combined. The mixed unit should be applied immediately by roller, brush or squeegee with a consistent procedure. Floor areas should be cross-rolled to ensure even application and to minimise roller marks.	The ambient temperatures of the areas should not be allowed to fall below 15°C throughout the application and the curing period, as this could have an adverse effect on the appearance and colour of the system. Surface temperature must be above 10°C. Where possible it is recommended that the application area is heated to a minimum temperature of 15°C ideally to allow the ambient and substrate temperature to stabilise prior to the installation.														
RECOMMENDED SYSTEMS	TECHNICAL INFORMATION														
See Parker James Ltd System Sheets for recommended floor systems. Where the Relative Humidity of a substrate exceeds 75% ERH HPR-143-MVT should be specified and selected on the basis of hygrometer readings in accordance with BS 8203. The number of coats to be applied is chosen in accordance with the following table: <table data-bbox="103 1310 766 1422"> <tr> <th>ERH%</th><th>Required Coating Thickness</th></tr> <tr> <td>75-85</td><td>1 coat of HPR-143-MVT at 200 µm per coat</td></tr> <tr> <td>85-92</td><td>2 coats of HPR-143-MVT at 200 µm per coat</td></tr> <tr> <td>92-97</td><td>3 coats of HPR-143-MVT at 200 µm per coat</td></tr> </table> <i>For further information please refer to recommended individual product data sheets.</i>	ERH%	Required Coating Thickness	75-85	1 coat of HPR-143-MVT at 200 µm per coat	85-92	2 coats of HPR-143-MVT at 200 µm per coat	92-97	3 coats of HPR-143-MVT at 200 µm per coat	Technical Information: The following figures are obtained from laboratory tests and our experience with this product. <table data-bbox="821 1164 1492 1332"> <tr> <td>Category Guide:</td><td>FerFA Category 2</td></tr> <tr> <td>Bond Strength:</td><td>>3 N/mm² (Substrate failure)</td></tr> <tr> <td>Temperature Resistance:</td><td>Tolerant of temperatures up to 60°C</td></tr> </table>	Category Guide:	FerFA Category 2	Bond Strength:	>3 N/mm ² (Substrate failure)	Temperature Resistance:	Tolerant of temperatures up to 60°C
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WARRANTY	DISCLAIMER														
<i>Any person or company using the product without first making further enquiries as to the suitability of the product for the intended purpose does so at their own risk, and Parker James Ltd can accept no liability for the performance of the product, or for any loss or damage arising out of such use.</i> <i>The information detailed in this datasheet is liable to modification from time to time in the light of experience and normal product development, and before using, customers are advised to check with Parker James Ltd, quoting the reference number, to ensure that they possess the</i>	<i>The information and recommendations set forth in this Product Data Sheet are based upon tests conducted by or on behalf of The Parker James Ltd Company. Such information and recommendations set forth herein are subject to change and pertain to the product offered at the time of publication. Consult your Parker James Ltd representative to obtain the most recent Product Data Information and Application Bulletin.</i>														